

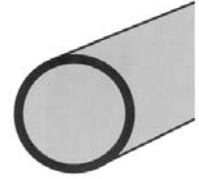
Marine Extrusions

High Quality Marine Pipe

Suggested Applications: *T-Tops, Tuna Towers, Half Towers, Marlin Towers, Leaning Posts, Bow Rails, Poling Platforms, etc.*

Polished and Bright Dipped SCH 40 Pipe x 23'

<u>Stock Code</u>	<u>Size in Inches</u>	<u>Pcs/Box (Lin Ft/Box)</u>
25-BD-100	1/2	16 (368')



Polished and Bright Dipped

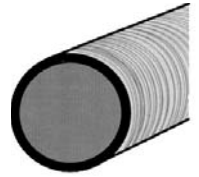
Western Extrusions

25-BDW-105A*	3/4	10 (230')
25-BDW-110A*	1	6 (138')
25-BDW-115	1-1/4	6 (138')
25-BDW-120	1-1/2	5 (115')
25-BDW-125	2	4 (92')
25-BDW-130	2-1/2	2 (46')
25-BDW-135	3	2 (46')

Lite Brushed and Bright Dipped SCH 40 Pipe x 23' (320 grit)

Western Extrusions

25-BRW-105B*	3/4	10 (230')
25-BRW-110B*	1	6 (138')
25-BRW-115	1-1/4	6 (138')
25-BRW-120	1-1/2	5 (115')
25-BRW-125	2	4 (92')
25-BRW-130	2-1/2	2 (46')



Lite Brushed and Bright Dipped

Lite Brushed and Bright Dipped SCH 40 Pipe x 23' (320 Grit)

BON-L

25-BR-100	1/2	16 (368')
25-BR-105B*	3/4	12 (276')
25-BR-110B*	1	8 (184')
25-BR-115	1-1/4	6 (138')
25-BR-120	1-1/2	5 (115')

Polished and Bright Dipped SCH 80 Pipe x 23'

26-BDW-120	1-1/2	5 (115')
25-BD-125C	2	4 (92')

Lite Brushed and Bright Dipped SCH 80 Pipe x 23' (320 Grit)

Western Extrusions

26-BRW-120	1-1/2	5 (115')
26-BRW-215	2	4 (92')

Scan QR Code
to view Marine
Section online



* Designed for 3/4" and 1" Sleeve Together

Pipe Aligners
Available: Marine p13

Marine 01



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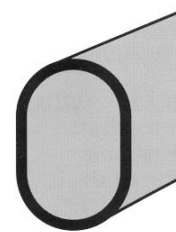
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Marine Extrusions

Oval Tube x 20' (6463-T67)

Available: Polished and Bright Dipped, Brushed and Bright Dipped and Mill Finish

Applications: Ladder Steps, T-Top Braces, Tower Supports, etc.

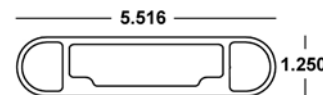


Polished and Bright Dipped

Stock Code	Size in Inches	Lgths./Box
52-63-6354	1 x 1-1/2 (Mill Finish)	10
25-BD-200	1 x 1-1/2 (BDA Polished)	10
25-BR-200	1 x 1-1/2 (BDA Brushed)	10
25-MF-220	1 x 1-7/8 (Mill Finish) x 22'	8
25-BR-205	1 x 1-7/8 (BDA Brushed)	8
25-BD-205	1 x 1-7/8 (BDA Polished)	8
25-BD-208	1-1/4 x 2-3/8 (BDA Polished)	6
25-BD-210	1-1/4 x 3 (BDA Polished)	6
25-BR-210	1-1/4 x 3 (BDA Brushed)	6
25-MF-210	1-1/4 x 3 (Mill Finish)	6
25-BD-215	1-1/4 x 4 (BDA Polished)	4
25-64-215	1-1/4 x 4 (Mill Finish Brushed)	4
25-BR-215	1-1/4 x 4 (BDA Brushed)	4
25-64-216	1-1/4 x 4 (Mill Finish)	4

Outrigger Oval Extrusion x 20'

25-BR-211 1-1/4 x 5.516 (BDA Brushed) 4



Outrigger Oval Extrusion

Polished and Bright Dipped Oval Tube with Ribs x 20' (6463-T66)

Applications: Ladder Steps, T-Top Braces, Tower Supports, etc.

Mill Order 1 x 1-1/2 (3 Ribs) - Minimum Quantity Required
 25-BD-245 1 x 1-1/2 (7 Ribs) 10



Polished and Bright Dipped Oval
(3 Ribs: left; 7 Ribs: right)

Polished and Bright Dipped Oval Tube x 20' - Non Skid (6463-T67)

Applications: Ladder Steps, T-Top Braces, Swim Platforms, etc.

Non-Skid Finish on **Both Flat Surfaces**, All other surfaces are Polished

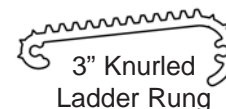
25-NS-200 1 x 1-1/2 (Non Skid) 10
 25-NS-205 1 x 1-7/8 (Non Skid) 8
 25-NS-215 1.29 x 1.757 Tower Step x 20' 8
 25-BD-226 3" Knurled Ladder Rung x 12'
 25-MF-226 3" Knurled Ladder Rung x 12' (Mill Finish)
 DVLDR Black Dive Ladder End Caps



Polished and Bright
Dipped Non-Skid



Tower Step



3" Knurled
Ladder Rung

Polished and Bright Dipped Oval Tube x 20' w/ Slot for Insert (6463-T67)

25-BD-250 1 x 1-1/2 (slot for small insert) 10
 25-BD-255 1 x 1-7/8 (slot for large insert) 8
 25-BD-212 1-1/4 x 3 (double slot for small insert) 6



Polished and Bright Dipped Oval Tube
(w/ Slot for Insert) left to right: 25-BD-250,
25-BD-255, 25-BD-212

Insert Material

VI-SM 1-1/2 (mates with 25-BD-250 & 25-BD-212)
 VI-LG 1-7/8 (mates with 25-BD-255)



Insert Material

Marine 02



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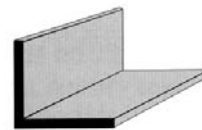
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Marine Extrusions

Stock Code Size in Inches Lgths./Box

Polished BDA Architectural Angle x 20' - Smooth Finish

25-BD-300 2 x 2 x 1/4 6
Used to fabricate Brushed Mounting Angle (see Marine p12)



Architectural Angle

Polished BDA Structural Angle x 20' - Smooth Finish

25-BD-303 2 x 2 x 1/4 6



Structural Angle

Polished BDA Architectural Tee x 20' - Smooth Finish

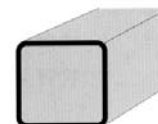
25-BD-305 2 x 2 x 1/4 6



Architectural Tee

Polished BDA Square Tube w/ Radius Corner x 20'

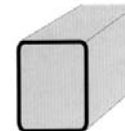
25-BD-310 1 x 1 x 1/8 10
25-BD-315 2 x 2 x 1/8 6



Square Tube w/Radius Corner

Polished BDA Rectangular Tube w/ Radius Corner x 20'

25-BD-320 1 x 2 x 1/8 8
25-BD-325 1 x 3 x 1/8 6



Rectangular Tube w/Radius Corner

Marine 03



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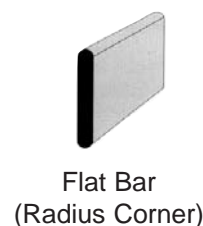
Marine Extrusions

<u>Stock Code</u>	<u>Size in Inches</u>	<u>Lgths./Box</u>
6463-T6 Polished BDA Flat Bar x 12' (Sharp Corner)		
25-BD-415	1/8 x 4	16
25-BD-400	1/4 x 2	16
25-BD-405	1/4 x 3	10
25-BD-410	1/4 x 4	8
25-BD-417	3/8 x 4	4
25-BD-416	3/8 x 5 (used for Outrigger Bases)	4



6463-T6 Brushed (320 Grit) BDA Flat Bar x 12' (Sharp Corner)		
25-BRW-400	1/4 x 2	16
25-BRW-405	1/4 x 3	10
25-BRW-410	1/4 x 4	8

6463-T6 Polished BDA Flat Bar x 12' (Radius Corner)		
25-BD-420	1/4 x 2	16
25-BD-425	3/8 x 2	10
25-BD-428	1/2 x 1-1/2	12
25-BD-430	1/2 x 2	8



6463-T6 Flat Bar x 12' Mill Finish (Sharp Corner)		
10-64-340	1/4 x 2	
10-64-345	1/4 x 2-1/2	
10-64-350	1/4 x 3	
10-64-353	1/4 x 3-1/2	
10-64-355	1/4 x 4	
10-64-358	1/4 x 4-1/2	
10-64-360	1/4 x 5	
10-64-440	3/8 x 4	



Marine Grade Sheet

5052 H32 Mill Finish - Federal Specifications QQA 250

<u>Stock Code</u>	<u>Size in Inches</u>	<u>Approx. Wt/Sheet</u>
50-5052-4896	.190 x 48 x 96	85.12 (FL)
50-52-48120	.190 x 48 x 120	106.40 (FL)
50-03-183	.190 x 48 x 120	106.40 (TX)
50-03-185	.190 x 48 x 144	127.68
50-03-186	.190 x 60 x 120	133.00 (FL)
50-03-187	.190 x 60 x 144	159.60
50-03-300	.250 x 48 x 96	111.68
50-03-188	.250 x 48 x 120	139.60 (FL)
50-03-190	.250 x 48 x 144	167.52
50-03-191	.250 x 60 x 144	209.40

Additional Sizes and Alloys of Sheet & Plate are available in the Standards Section (pages 05-08)

Marine 04



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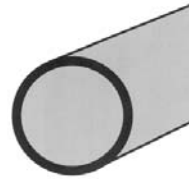
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Marine Extrusions

Mill Finish SCH 10 Pipe (6463-T67)

<u>Stock Code</u>	<u>Size</u>
32-64-205	1-1/2 x 20'



Mill Finish Pipe

Polished / Mill Finish SCH 10 Pipe (6463-T67)

52-63-5179	1-1/2 x 20'
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Mill Finish SCH 40 Pipe (6463-T67)

52-63-6926 (FL)	3/4 x 23'
52-63-6927 (FL)	1 x 23'
18-63-395 (NC)	1 x 23'
52-63-6928 (FL)	1-1/4 x 23'
18-63-396 (NC)	1-1/4 x 23'
52-63-6929 (FL)	1-1/2 x 23'
18-63-397 (NC)	1-1/2 x 23'
52-63-6930 (FL)	2 x 23'
18-63-403 (NC)	2 x 23'

Mill Finish SCH 40 Aluminum Pipe (6063-T52)

18-63-220	3/4 x 20'
18-63-225	1 x 20'
18-63-230	1-1/4 x 20'
18-63-235	1-1/2 x 20'
18-63-240	2 x 20'
18-63-245	2-1/2 x 20'
18-63-250	3 x 20'

Mill Finish SCH 40 Aluminum Pipe (6061-T6)

18-61-215	1/2 x 20'
18-61-220	3/4 x 20'
18-61-225	1 x 20'
18-61-230	1-1/4 x 20'
18-61-235	1-1/2 x 20'
18-61-240	2 x 20'
18-61-246	2-1/2 x 22'
18-61-250	3 x 20'

Marine 05



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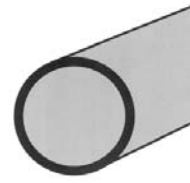
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Marine Extrusions

Bright Dipped Drawn Tube x 20'

Suggested Applications: Bow Rails, Handrails, Canvas Top Frames, etc.

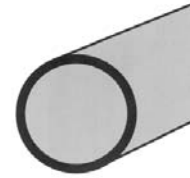
<u>Stock Code</u>	<u>Size in Inches</u>	<u>Lgths./Box</u>
25-BD-460	3/4 x .058	54
25-BD-463	7/8 x .058 (16')	38
25-BD-465	7/8 x .058	38
25-BD-467	7/8 x .058 (24')	38
25-BD-468	.875 x .095	38
25-BD-469	.875 x .095 (24')	38



Bright Dipped Drawn Tube

304/316 Superbuff Stainless Steel Tube x 24'

<u>Stock Code</u>	<u>Size in Inches</u>	<u>Alloy</u>	<u>Lgths./Box</u>
25-316-100	7/8 x 24' 2" - 16 gauge (.062)	316	30
25-304-100	7/8 x 24' 2" - 16 gauge (.062)	304	30
25-304-105	1 x 24' 2" - 16 gauge (.062)	304	16
25-316-105	1 x 24' 2" - 16 gauge (.062)	316	16



Stainless Steel Tube

304 Alloy typically used in Freshwater application; 316 for Saltwater Use

Bright Dipped Anodized Awning Track x 16'

25-BD-470 Awning Track x 16'



Awning Track

Bright Dipped Anodized Slide Track Channel x 14'

25-BD-475 Slide Track Channel x 14'

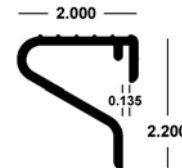


Slide Track Channel

Gunwale/Gunnel - 6061-T6

Suggested Applications: Boat Gunwales/Gunnels, Airboat applications

52-61-672 2.2 x 2 x 1/8 x 32' Mill Finish 0.850 #/ft.



Gunwales/
Gunnel

Marine 06



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