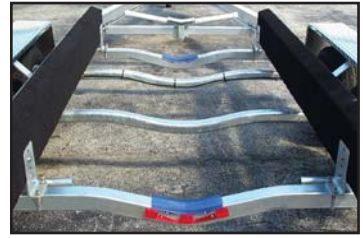


# Boat Trailer Components

## Radius Tube - 6061-T6

Stock Code	Size in Inches	Appr. Wt/Lin ft
52-61-1045	1-1/2 x 1/4 x 18'	1.461
52-61-1040	2.45 x 1/4 x 18'	2.640
20-61-279	2 x 3 x 1/4 x 24'	2.636



Cross Members  
(Straight & Bent)

## 3" x 3" Straight Cross Members 6061-T6

52-61-749	3 x 3/16 x 18'	2.502
52-61-750	3 x 1/4 x 18'	3.204
52-61-778C	3 x 1/4 x 52.5"	3.204
52-61-779	3 x 1/4 x 59.5"	3.204
52-61-778A	3 x 1/4 x 71.5"	3.204
52-61-778B	3 x 1/4 x 79.5"	3.204

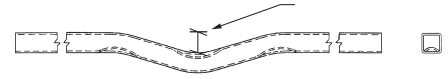
## 3" x 3" Straight Cross Members (6063-T6 for bending)

available in various lengths and cuts, mitre or straight, for Mill Order quantities

52-63-8188	3 x 3/16 x 25'	2.502 (.188 radius)
52-61-1359	3 x 1/4 x 60"	3.204 (w/19 Degree Ends - 6061 T6)
51-63-897	3 x 1/4 x 18' 3"	3.204
52-63-8441	3 x 1/4 x 25'	3.204

## Bent Cross Member

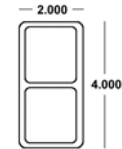
6063-T6 for bending  
2.75" or 3.50" depth



## 3" x 3" x 0.250" Bent Cross Members (6063-T6)

- special ordered 3.50" depths

275-90-59	3 x 1/4 x 59" (2-3/4" depth bend)
275-90-72	3 x 1/4 x 72" (2-3/4" depth bend)
275-90-80	3 x 1/4 x 80" (2-3/4" depth bend)
275-90-100	3 x 1/4 x 100" (2-3/4" depth bend)



Double Hollow Side Rail  
for Welded Trailers

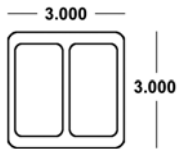
## Double Hollow Side Rail - for Welded Trailers - 6061 T6510 Mill Finish

52-61-3857 (FL) 2 x 4 x .200/.150 x 20'

## Double Hollow Trailer Tongues

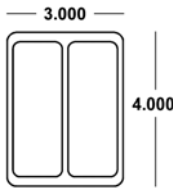
### Double Hollow x 24'

1-00-007 (FL)  
3 x 3 x .188/.140  
6061 T6 Mill Finish  
0-24" Tongue Projection:  
Max Load Capacity: 225 lbs  
25-30" Tongue Projection:  
Max Load Capacity: 150 lbs



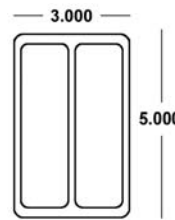
### Standard Double Hollow/Tongue x 24'

52-61-3817 (FL)  
3 x 4 x .200/.150  
6005A T61 Mill Finish  
0-24" Tongue Projection:  
Max Load Capacity: 400 lbs  
25-30" Tongue Projection:  
Max Load Capacity: 275 lbs



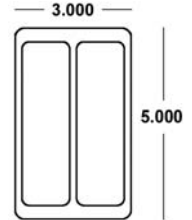
### Standard Double Hollow/Tongue x 24'

52-61-3815 (FL)  
3 x 5 x .260/.180  
6005A T61 Mill Finish  
0-24" Tongue Projection:  
Max Load Capacity: 750 lbs  
25-30" Tongue Projection:  
Max Load Capacity: 600 lbs



### Heavy Double Hollow/Tongue x 24'

52-61-3816 (FL)  
3 x 5 x .325/.180  
6005A T61 Mill Finish  
0-24" Tongue Projection:  
Max Load Capacity: 850 lbs  
25-30" Tongue Projection:  
Max Load Capacity: 675 lbs



## I-Beam Tie Strap

52-63-9356	8-1/2 x 2 x 1/4 (7/16" holes)
52-63-9355	7-3/4 x 2 x 1/4 (7/16" holes)
52-63-9354	6-3/4 x 2 x 1/4 (7/16" holes)
52-63-9353	5-7/8 x 2 x 1/4 (7/16" holes)

Miscellaneous Fender Brackets  
& Tie Plate Spacers are available  
upon request



I-Beam Tie Strap

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version: 01/10/12

# Boat Trailer Components

## Bunk

52-63-6513	19° Extruded Bunk x 12'	2.347
40-63-230	19° Extruded Bunk x 20'	2.347
40-63-235	19° Extruded Bunk x 24'	2.347
1-00-005	Flat Trailer Bunk x 24'	1.172
13-63-270	2-1/4 x 7/8 x 1/8 x 20' Channel (for 19° Extruded Bunk)	0.563
52-61-4130	3.5 x 6 Lift Bunk x 12'	4.292
52-61-4131	3.5 x 6 Lift Bunk x 16'	4.292

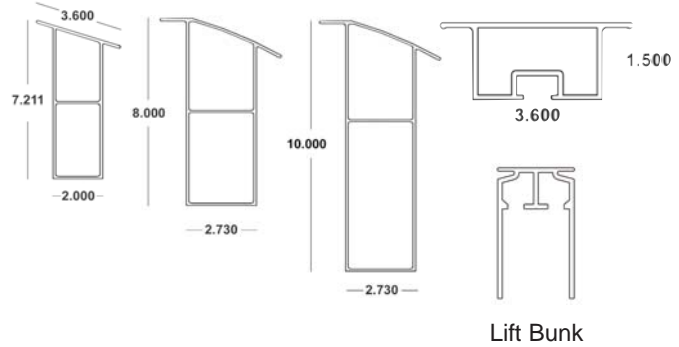
Right:  
Universal Bunk with  
Pad & End Cap  
and Bunk Bracket



Below:  
left to right: 19° Extruded  
Bunk,  
8" and 10" Universal Boat  
Bunks, Flat Trailer Bunk

## Universal Bunk (Flat, 19°, 24°, 28°)

40-63-273	8" universal x 12'	2.898
40-63-274	8" universal x 14'	2.898
40-63-276	8" Universal Boat Bunk x 16'	2.898
40-63-275	8" Universal Boat Bunk x 24'	2.898
40-63-279	10" Universal Bunk x 14'	3.759
40-63-277	10" Universal Bunk x 16'	3.759
40-63-278	10" Universal Bunk x 24'	3.759
21-00-712R	End Cap (Right) for 8" Universal Boat Bunk	
21-00-712L	End Cap (Left) for 8" Universal Boat Bunk	
13-63-285	3 x 1 x 1/8 x 20' Channel (for 10" Universal Bunk)	0.713



## Pre-fabbed Bunk

Bunk supplied with vinyl pad (40-63-2401) and end caps on both ends, attached with aluminum rivets.

### 8" Universal

40-63-280f	10' Pre-Fabbed Bunk
40-63-273f	12' Pre-Fabbed Bunk
40-63-274f	14' Pre-Fabbed Bunk
40-63-276f	16' Pre-Fabbed Bunk

### 10" Universal

40-63-282f	10' Pre-Fabbed Bunk
40-63-281f	12' Pre-Fabbed Bunk
40-63-279f	14' Pre-Fabbed Bunk
40-63-277f	16' Pre-Fabbed Bunk



Pre-Fabbed Bunk

## Bunk Pad

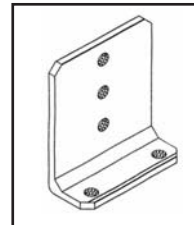
40-63-2400	Black Vinyl x 100' coils - fits 19° bunks
40-63-2401	Universal Bunk Pad Black Vinyl x 100' (fits 8" and 10" Universal Bunk)



Universal Bunk End Caps

## Universal Bunk End Caps

UNVBUNK Left and Right Universal Bunk End Caps; Black Nylon



Bunk Bracket Angle

## Bunk Bracket

40-63-225	2 x 5-3/4 x .300 x 5"
40-63-220	2 x 8 x .300 x 5"
40-63-218	2 x 10 x .300 x 5"
52-61-0025	Adjustable Bunk Bracket x 5" - with 4 holes; accepts 2" sq tube



Adjustable Bunk Bracket

## Guide Poles

52-63-6675	1-1/4" #40 Pipe x 8' 90° Bend w/ 7-1/4" Radius
52-63-9962	1-1/2" x 1/8" x 66" Square Tube w/ Radius; w/ Welded Tab
52-63-9963	1-1/2" X 1/8" X 88" Square Tube w/ Radius; w/ Welded Tab
52-63-9964	1-1/2" X 1/8" X 102" Square Tube w/ Radius; w/ Welded Tab



Guide Poles  
at right: with  
Welded Tab



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**version:** 02/17/12

## .100 Tread Brite Fenders - Single, Tandem and Triple Axle

<u>Stock Code</u>	<u>Size in Inches</u> (Width x Tip-to-Tip x Height)	<u>Wheel Size</u>
<b>Single Axle</b>		
50-00-306	9 x 28-1/2 x 13-3/4	13"/14" wheel
50-00-302+	9 x 31 x 15+	13"/14" wheel
50-00-308	9 x 33-1/4 x 17-1/2	13"/14" wheel
50-00-303	10 x 31 x 16	14"/15" wheel
<b>Tandem Axle</b>		
50-00-309	9 x 60 x 15 (14 Radius)	13"/14" wheel
50-00-304	9 x 62 x 14 (14" Radius)	13"/14" wheel
50-00-311*	10 x 64 x 13 (12-1/2" Radius)*	14"/15"/16" wheel
	<i>*2 oblong holes to attach to knurled step pad</i>	
50-00-310+	10 x 68 x 16 (14-1/2" Radius)+	14"/15"/16" wheel
	<i>+ Also available with sharper side radius</i>	
<b>Triple Axle</b>		
50-00-312	10 x 103 x 18 (15" Radius)	14"/15"/16" wheel
<b>Jeep Style</b>		
50-00-501	10 x 32 x 14	13"/14" wheel
50-00-502	10 x 68 x 16	13"/14" wheel
50-00-312J	10 x 103 x 18	14"/15"/16" wheel



Single Axle Fender



Tandem Axle Fender



Tri-Axle Fender



Tandem Jeep Style Fender

## .080 Tread Brite Fenders - Single, Tandem and Triple Axle

<u>Stock Code</u>	<u>Size in Inches</u> (Width x Tip-to-Tip x Height)	<u>Wheel Size</u>
<b>Single Axle</b>		
50-00-602	9" x 31" x 15"	13"/14" wheel
<b>Tandem Axle</b>		
50-00-619	9" x 60" x 10" w/ step channel mounting holes	13"/14" wheel
50-00-610	10" x 68" x 16"	14"/15"/16" wheel
50-00-611	10" x 64" x 13"	14"/15"/16" wheel
<b>Triple Axle</b>		
50-00-612	10" x 103" x 18"	14"/15"/16" wheel

### Step Pads (Angled for use with Round Fenders above): Approx.

<u>Stock Code</u>	<u>Size in Inches</u>	<u>Wt/Lin ft</u>
52-61-2814 (FL)	4 x 1-1/2 Step Pad x 15"	1.375
16-61-800	4 x 1-1/2 Step Pad x 12'	1.375
Mill Order (52-61-1857)	4 x 1-1/2 Step Pad x 25'	1.538
	<i>*with 3rd Leg/Stiffener</i>	



Angled End Cap for Step Pad

### Angled End Cap for Step Pad

21-00-585R	4 x 1-1/2 Angled End Cap (Right) for Step Pad
21-00-585L	4 x 1-1/2 Angled End Cap (Left) for Step Pad

### 90° Step Pads (for use with Jeep Style/Box Type Fenders & some Round Fenders):

16-61-900	4 x 2 Knurled Step Pad x 13"	1.591
16-61-905	4 x 2 Knurled Step Pad x 15"	1.591
16-61-950	4 x 2 Knurled Step Pad x 12'	1.591



Knurled Step Pad w/ End Cap Casting

### End Cap Castings

21-00-588R	Flat End Cap Casting (Right) for 4 x 2 Step Pad
21-00-588L	Flat End Cap Casting (Left) for 4 x 2 Step Pad

Miscellaneous Fender Brackets & Tie Plate Spacers Available Upon Request  
Plywood Utility Trailer Components also available in Miscellaneous Shapes section

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