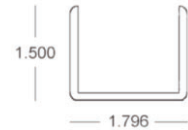
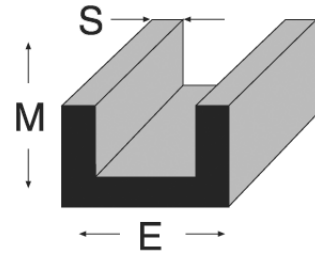
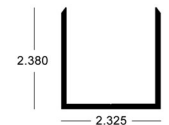


Architectural Aluminum Channel - 6063-T52 x 20'

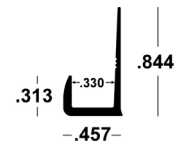
<u>Stock Code</u>	<u>Size in Inches (E x M x S)</u>	<u>Approx. Wt/Lin ft.</u>
MILL ORDER <u>52-63-4193</u>	1/2 x 3/8 x 1/8	0.150
13-63-200	1/2 x 1/2 x .093	0.148
13-63-205	1/2 x 3/4 x 1/8	0.263
MILL ORDER <u>13-63-608 (TX)</u>	3/4 x 3/8 x 1/8	0.187
13-63-209	3/4 x 1/2 x 1/8	0.226
13-63-211	3/4 x 3/4 x 1/8	0.300
13-63-215	1 x 1/2 x 1/8	0.263
13-63-220	1 x 1 x 1/8	0.431
13-63-225	1-1/4 x 1/2 x 1/8	0.300
13-63-226	1-1/4 x 3/4 x 1/8	0.376
MILL ORDER <u>13-63-228 (NC)</u>	1-1/4 x 1 x 1/8	0.431
<u>13-63-229</u>	1-1/4 x 1-1/4 x .100 x 19' 3-1/8"	0.425
13-63-230	1-1/4 x 1-1/4 x 1/8	0.526
13-63-235	1-1/2 x 1/2 x 1/8	0.337
13-63-236	1-1/2 x 3/4 x 1/8	0.413
13-63-255	1-1/2 x 1 x 1/8	0.487
<u>13-63-256</u>	1-1/2 x 1 x 1/8 x 24'	0.487
13-63-237	1-1/2 x 1-1/2 x 1/8	0.637
65-05-039 (NC/MO)	1.70 x 1.90 x .080 x 24' (w/radius 6005A-T61)	0.510
13-63-250	1-3/4 x 3/4 x 1/8	0.450
13-63-306	1-3/4 x 1 x 1/8	0.524
<u>13-63-307</u>	1-3/4 x 1-3/4 x .093 x 24'	0.565
<u>30-63-135</u>	1.796 x 1-1/2 x 1/8 x 24'	0.666
<u>13-63-261</u>	2 x 7/16 x .093 x 25' 2"	0.294
13-63-260	2 x 1/2 x 1/8	0.413
13-63-262	2 x 3/4 x .093 leg/.125 web x 23' 10"	0.440
<u>13-63-279</u>	2 x 1 x .093 x 24'	0.426
13-63-265	2 x 1 x 1/8	0.563
<u>13-63-274</u>	2 x 1 x 1/8 x 24'	0.563
13-63-272	2 x 2 x 1/8	0.861
13-63-270	2-1/4 x 7/8 x 1/8	0.563
<u>200-MF-103</u>	2.38 x 2.325 x 0.125 x 12' (see pic at right)	1.008
52-61-3798	2-1/2 x 1-1/2 x 1/8 x 25'	0.787
MILL ORDER <u>13-63-280</u>	3 x 1/2 x 1/8	0.563
13-63-285	3 x 1 x 1/8	0.713
13-61-517	3 x 2-1/4 x 1/4 x 25' (6061-T6)	2.100
13-61-518	3-1/2 x 2-1/4 x 1/4 x 25' (6061-T6)	2.249
13-63-273	4 x 1 x .105 leg/.080 web (w/radius)	0.613
<u>30-63-140</u>	10 x 1-1/4 x .188 x 24'	2.726



30-63-135
End Cap Channel
tapered legs



200-MF-103
tapered legs



5/16" J Molding
Channel

J Molding Channel - 6063 T6 Mill Finish

MILL ORDER 52-63-12993 5/16" J Molding Channel 0.080

*Items marked as MILL ORDER are non stock but available.
Product codes listed on MILL ORDER items are for die reference only.
Customer must specify length, alloy & temper.*

Standards 13



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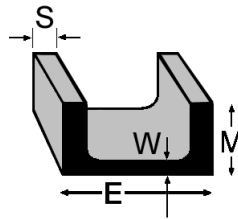
EMS NC
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(704) 391-2267 - fax

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(281) 656-2297 - fax

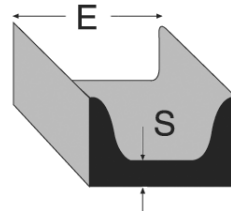
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Structural Aluminum Channel x 25' - 6061-T6



Aluminum Association



American Standard

Aluminum Association

<u>Stock Code</u>	<u>(E x M x S / W)</u> <u>Size in Inches</u>	<u>Approx.</u> <u>Wt/Lin ft.</u>
13-61-500	2 x 1 x .130 / .130	0.577
13-61-503	2 x 1.25 x .260 / .170 x 20'	1.071
13-61-510	3 x 1.50 x .200 / .130	1.135
13-61-515	3 x 1.75 x .260 / .170	1.597
13-61-520	4 x 2 x .230 / .150	1.772
13-61-519	4 x 2 x .230 / .150 x 16'	1.772
13-61-525	4 x 2.25 x .290 / .190	2.331
52-61-3728	5 x 2.25 x .260 / .150 x 12' 9"	2.212
52-61-440	5 x 2.25 x .260 / .150 x 20'	2.212
13-61-530	5 x 2.25 x .260 / .150	2.212
13-61-535	5 x 2.75 x .320 / .190	3.089
13-61-540	6 x 2.50 x .290 / .170	2.834
52-61-3427	6 x 2.50 x .290 / .170 x 12' 6"	2.834
13-61-541	6 x 2.50 x .290 / .170 x 14' 6"	2.834
52-61-3729	6 x 2.50 x .290 / .170 x 12' 9"	2.834
13-61-545	6 x 3.25 x .350 / .210	4.030
13-61-575	7 x 2.75 x .290 / .170	3.205
52-61-1450	7 x 2.75 x .290 / .170 x 15' 6"	3.205
52-61-0017	7 x 2.75 x .290 / .170 x 17'	3.205
52-61-593	7 x 3.50 x .380 / .210	4.715
13-61-560	8 x 3 x .350 / .190	4.147
52-61-4329	8 x 3 x .350 / .190 (40')	4.147
52-61-1707	8 x 3.75 x .410 / .250 x 14' 9"	5.787
13-61-561	8 x 3.75 x .410 / .250 x 15'	5.787
52-61-1503	8 x 3.75 x .410 / .250 x 16' 9"	5.787
13-61-563	8 x 3.75 x .410 / .250	5.787
13-61-562	8 x 3.75 x .410 / .250 x 32'	5.787
13-61-564	8 x 3-3/4 x .410 / .250 x 40'	5.787
MILL ORDER	9 x 3.25 x .350 / .230 (13-61-565 NC)	4.983
MILL ORDER	9 x 4 x .440 / .290 (13-61-590 NC)	6.970
13-61-570	10 x 3.5 x .410 / .250 x 25'	6.136
13-61-571	10 x 3.5 x .410 / .250 x 40'	6.136
13-61-572	10 x 3.5 x .410 / .250 x 45'	6.136
MILL ORDER	10 x 4-1/4 x .500 / .310 (52-61-2272)	8.360
13-61-580	12 x 4 x .470 / .290 x 50'	8.274
MILL ORDER	12 x 5 x .620 / .350 (51-61-107)	11.822

American Standard

<u>Stock Code</u>	<u>(E x M x S)</u> <u>Size in Inches</u>	<u>Approx.</u> <u>Wt/Lin ft.</u>
13-61-200	3 x 1.41 x .170	1.417
13-61-205	3 x 1.498 x .258	1.729
13-61-210	3 x 1.596 x .356	2.074
13-61-215	4 x 1.58 x .180	1.846
13-61-220 (TX)	4 x 1.647 x .247	2.161
13-61-216	4 x 1.72 x .320	2.504
13-61-225 (MO)	4 x 1.72 x .320	2.504
13-61-230	5 x 1.75 x .190	2.316
13-61-235	5 x 1.885 x .325	3.108
MILL ORDER	5 x 2.032 x .472 (52-61-802)	3.975
13-61-245	6 x 1.920 x .200	2.826
MILL ORDER	6 x 1.945 x .225 (13-61-250 NC)	3.002
52-61-1080	6 x 2.034 x .314	3.631
52-61-419	6 x 2.157 x .437	4.498
MILL ORDER	7 x 2.110 x .230 (13-61-265 NC)	3.541
MILL ORDER	7 x 2.194 x .314 (52-61-4138)	4.232
13-61-275	8 x 2.29 x .250	4.252
MILL ORDER	8 x 2.343 x .303 (13-61-280 NC)	4.951
MILL ORDER	8 x 2.435 x .395 (13-61-285 NC)	5.617
13-61-290	8 x 2.527 x .487	6.484
MILL ORDER	9 x 2.43 x .230	4.604
MILL ORDER	9 x 2.648 x .448 (13-61-668 NC)	6.911
13-61-310	10 x 2.6 x .240	5.278
MILL ORDER	10 x 2.739 x .379 (52-61-561)	6.915
13-61-320	10 x 2.886 x .526	8.641
13-61-325	12 x 2.960 x .300	7.415
52-61-455	12 x 3.047 x .387	8.644
MILL ORDER	12 x 3.17 x .510 (52-61-420)	10.374
MILL ORDER	15 x 3.40 x .400 (52-61-025)	11.708

Items marked as MILL ORDER are non stock but available. Product codes listed on MILL ORDER items are for die reference only. Customer must specify length, alloy & temper.

Standards 14



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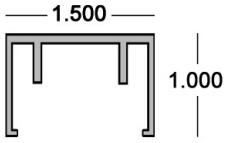
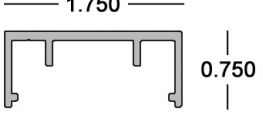
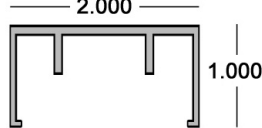
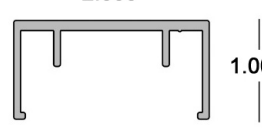
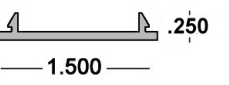
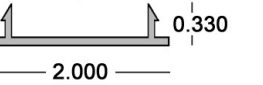
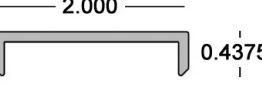
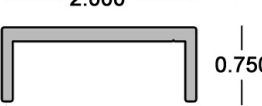
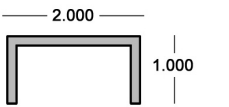
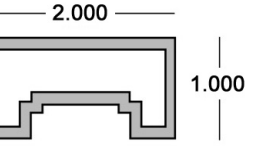
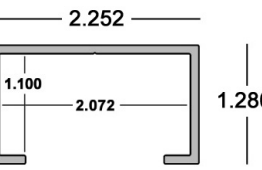
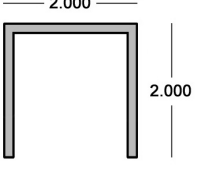
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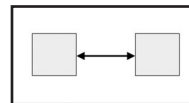
Railing Channel

<p>1.5 x 1 (.093/.056) Railing Channel x 25' 13-63-300 wt/ft: 0.332 6063-T5 Receives .750 picket; Mates with 13-63-305</p>  <p>Accepts Casting: Wall Mount HR-12A #68: 21-00-183</p>	<p>1.75 x .75 (.093/.062) Railing Channel x 24' 13-63-264 wt/ft: 0.330 6063-T5 Receives .750 picket;</p> 	<p>2 x 1 (.093/.056) Railing Channel x 25' 13-63-266 wt/ft: 0.395 6063-T5 Receives .750 picket; Mates with 13-63-227</p> 	<p>2 x 1 (.090/.056) Railing Channel x 25' 13-63-267 wt/ft: 0.395 6063-T5 Receives 1" picket; Mates with 13-63-227</p>  <p>Accepts Casting: Wall Mount #15: 21-00-190</p>
<p>1.5" Railing Channel Cover Plate x 20' 13-63-305 wt/ft: 0.146 6063-T5 Mates with 13-63-300</p> 	<p>2" Railing Channel Cover Plate x 16' 13-63-227 wt/ft: 0.175 6063-T5 Mates with 13-63-266 & 13-63-267</p> 	<p>2 x 7/16 x .093 Railing Channel x 25' 2" 13-63-261 wt/ft: 0.294 6063-T5 No Legs</p> 	<p>2 x .75 (.125/.093) Railing Channel x 23' 10" 13-63-262 wt/ft: 0.440 6063-T5 No Legs</p> 
<p>2 x 1 x .125 Channel 13-63-265 x 20' 13-63-274 x 24' wt/ft: 0.563 6063-T5</p> 	<p>2 x 1 Mid Rail Tube x 24' 52-63-11317 wt/ft: 0.858 6063-T52</p>  <p>Accepts Casting: Wall Mount #15: 21-00-190</p>	<p>2.252 x 1.280 Outside Sleeve x 12' 52-63-4808 wt/ft: 0.562 6063-T6 Sleeves 2 x 1 Channel and Rectangular Tube</p> 	<p>2 x 2 x .125 Channel x 20' 13-63-272 wt/ft: 0.861 6063-T5</p> 

Pre-Punched Arch Aluminum Railing Channel (Mill Finish 6063-T5)

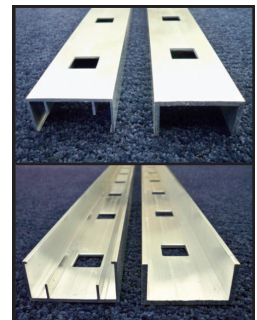
Stock Code	Size in Inches	Picket
13-63-265P	2 x 1 x .125 x 20'	3/4"
13-63-266P*	2 x 1 x .093/.056 x 25'	3/4"
13-63-26620P*	2 x 1 x .093/.056 x 20'	3/4"
13-63-265PR**	2 x 1 x .125 x 24'	3/4"
13-63-266PR**	2 x 1 x .093/.056 x 25'	3/4"
13-63-274PP	2 x 1 x .125 x 24'	1"
13-63-274PPR**	2 x 1 x .125 x 24'	1"
13-63-26720P*	2 x 1 x .093/.056 x 20'	1"
13-63-267P*	2 x 1 x .093/.056 x 25'	1"

*with welding legs **for pickets with radius corners



Custom sizes and hole locations available as **SPECIAL ORDER**

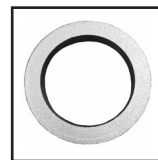
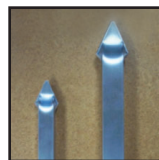
3.75" spacing between holes inside edge to inside edge



Picket Spears

19-63-105PS1	3/4 x .062 x 58"
19-63-105PS2	3/4 x .062 x 70"
19-63-130PS1	1 x .060 x 58"
19-63-130PS2	1 x .060 x 70"

3/4" & 1" Spears



3.75 Decorative Aluminum Rings Casting
21-00-377

Mill Order Items:
Not in Stock - Custom Sizes & Lengths Available
Minimum Order Required

Standards 15



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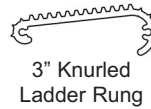
Ladder Rung Extrusions

Ladder Rung

40-05-100	2 x 1 Ladder Rung x 20'	0.622
MILL ORDER <i>40-05-105K</i>	2 x 1 Ladder Rung (Knurled)	0.622
25-BD-226	3" Knurled Ladder Rung x 12' (6005A T61 BDA)	
DVLDR	Black Dive Ladder End Caps; Mates with 25-BD-226	



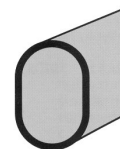
Ladder Rung



3" Knurled Ladder Rung



Ladder End Cap: DVLDR



Polished and Bright Dipped

Oval Tube x 20' (6463-T67) - Commonly used as Ladder Steps

Available: Polished and Bright Dipped, Brushed and Bright Dipped and Mill Finish

Stock Code	Size in Inches	Lgths./Box	Stock Code	Size in Inches	Lgths./Box
52-63-6354	1 x 1-1/2 (Mill Finish)	10	25-BD-210	1-1/4 x 3 (BDA Polished)	6
25-BD-200	1 x 1-1/2 (BDA Polished)	10	25-BR-210	1-1/4 x 3 (BDA Brushed)	6
25-BR-200	1 x 1-1/2 (BDA Brushed)	10	25-MF-210	1-1/4 x 3 (Mill Finish)	6
25-MF-220	1 x 1-7/8 (Mill Finish) x 22'	8	25-BD-215	1-1/4 x 4 (1/8" wall - BDA Polished)	4
25-BR-205	1 x 1-7/8 (BDA Brushed)	8	25-BR-215	1-1/4 x 4 (1/8" wall - BDA Brushed)	4
25-BD-205	1 x 1-7/8 (BDA Polished)	8	25-64-216	1-1/4 x 4 (1/8" wall - Mill Finish)	4
25-BD-208	1-1/4 x 2-3/8 (BDA Polished)	6	25-BRW-217	1-1/4 x 4 (.140" wall - BDA Brushed)	4

Oval Tube End Caps

AOC-150	1 x 1.50 Oval End Cap BDA - NEW!
AOC-150-MF	1 x 1.50 Oval End Cap Mill Finish - NEW!



Oval Tube End Caps

Slotted Oval Tube x 20' (Polished and Bright Dipped 6463-T67)

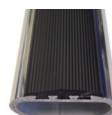
25-BD-250	1 x 1-1/2 (small insert VI-SM)	10
25-BD-255	1 x 1-7/8 (large insert VL-LG)	8
25-BD-212	1-1/4 x 3 (double slot; small insert VI-SM)	6
25-BD-206	1 x 1-7/8 (3 slots 40-63-2060; polished)	8
25-MF-206	1 x 1-7/8 (3 slots 40-63-2060; Mill Finish)	8



Slotted Oval Tubes (left to right):
25-BD-250, 25-BD-255, 25-BD-212, 25-BD-206

Insert Material

VI-SM	1-1/2 (mates with 25-BD-250 & 25-BD-212)
VI-LG	1-7/8 (mates with 25-BD-255)
40-63-2060	3 Groove Tread Insert (bagged 20' sections; mates with 25-BD/MF-206)



3 Slotted Oval Tube with Insert



Insert Material (top to bottom):
VI-SM, VI-LG, 40-63-2060

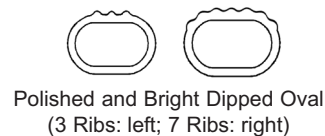
Polished and Bright Dipped Oval Tube with Ribs x 20' (6463-T66)

25-BD-225	1 x 1-1/2 (3 Ribs)	10
25-BD-245	1 x 1-1/2 (7 Ribs)	10

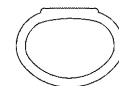
Polished and Bright Dipped Oval Tube x 20' - Non Skid (6463-T67)

Non-Skid Finish on Both Flat Surfaces, All other surfaces are Polished

25-NS-200	1 x 1-1/2 (Non Skid)	10
25-NS-205	1 x 1-7/8 (Non Skid)	8
25-NS-215	1.29 x 1.757 Tower Step x 20'	8



Polished and Bright Dipped Oval
(3 Ribs: left; 7 Ribs: right)



Tower Step

Grip Rail (6463-T66) - **NEW!**

Stock Code	Description	Stock Code	Description
GR-12	12" Polished & Anodized	GRM-12	12" Mill Finish
GR-14	14" Polished & Anodized	GRM-14	14" Mill Finish
GR-18	18" Polished & Anodized	GRM-18	18" Mill Finish
GR-24	24" Polished & Anodized	GRM-24	24" Mill Finish
GR-36	36" Polished & Anodized	GRM-36	36" Mill Finish



Grip Rails

Items marked as MILL ORDER are non stock but available.

Product codes listed on MILL ORDER items are for die reference only.

Customer must specify length, alloy & temper.

Standards 16



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(704) 391-2267 - fax

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version: 05/22/19