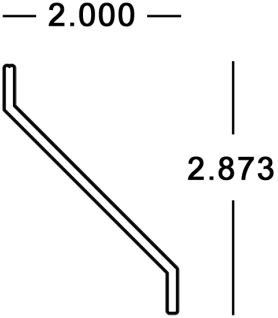
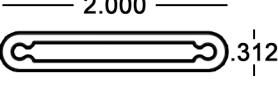
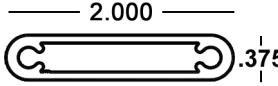
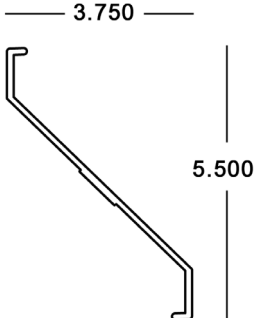
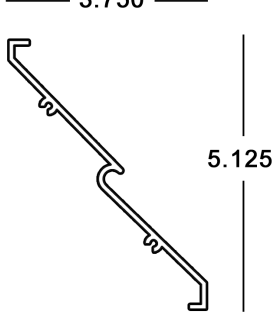


<p><b>L-2 - Louver Blade x 20'</b>  <b>51-63-067</b>                  wt/ft: 0.405                  mates with L-5; 13-63-265 and 13-63-274</p> 	<p><b>L-6 - Louver Blade x 24'</b>  <b>51-63-006</b>                  wall: .062 mates with L-5</p>  <p><b>2" x .375" Louver Blade x 16'</b>  <b>80-MF-013</b>                  wall: .045 mates with L-5</p> 	<p><b>L-1 - Louver Blade x 24'</b>  <b>52-63-1913</b>  <b>51-63-062 x 20'</b>                  wt/ft: 0.860                  mates with L-4</p> 	<p><b>L-7 - Louver Blade x 24'</b>  <b>31-63-100</b>                  wt/ft: 0.826                  mates with L-4</p> 
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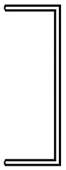
**Channels**

**2 x 0.75 x 23' 10" (L5)** Wall: .125/.093  
 13-63-262 mates with L-2 and L-6

**2 x 1 x .125** Wall: .125  
 13-63-265 x 20' mates with L-2  
 13-63-274 x 24' mates with L-2

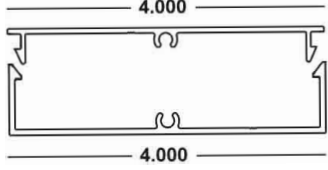
**2.25 x .875 x .125 x 20'** Wall: .125  
 13-63-270 mates with L-2

**4 x 1 x 20' (L4)** Wall: .105/.080  
 13-63-273 mates with L-7 and L-1  
 (with radius)

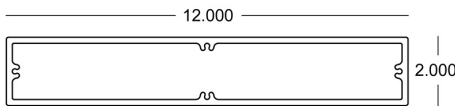


**Mechanical Snap Fit Louver Frame**

**Cover (top) MILL ORDER 52-63-13631**  
**Frame (bottom) MILL ORDER 52-63-13629**  
 Cover mates with Frame (see below)  
 \*Similar system shown on Architectural 03




**2 x 12 x .156 Rectangular Tube**  
 2178-008 (MO) (with 4 screw receivers)



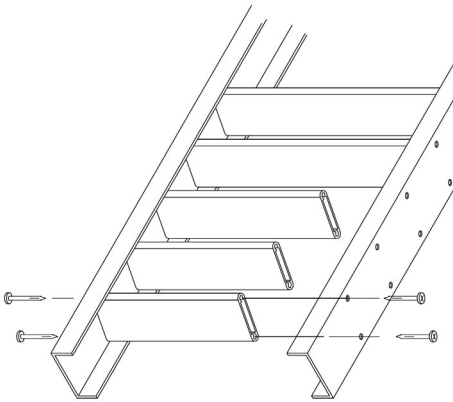
**Typical Riveted Louver Assembly Cut Away**

L2 Louver Blades with L5 Channel



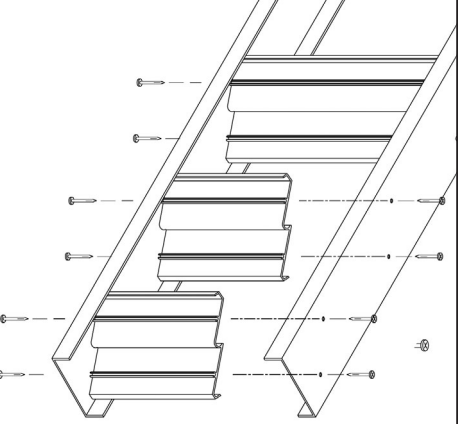
**L6 - Typical Assembly Schematic**

L6 Louver Blades with L5 Channels



**L7 - Typical Assembly Schematic**

L7 Louver Blades with L4 Channels



**ARCHITECTURAL 04**

